



COMPANY PROFILE

Release Date: 06/13/11

Rev.: X

Printed: 06/13/11 at 1:01 PM – Valid for 24 Hrs. Unless stamped “Controlled” in Blue

MISSION STATEMENT

Raymond's mission is to exceed its customer's expectations by supplying Innovative engineered products through a worldclass distribution system While maximizing quality, delivery and customer service.

QUALITY POLICY

To provide quality products and services on a worldwide basis that exceed The expectations of both our internal and external customers.

Our goal of maintaining worldclass industry leadership will be Accomplished through ongoing customer focus at all organizational levels Along with superior supplier and customer relationships.

- ✓ **Recognize that top management and all organizational units are fully committed to quality. Quality is everyone's responsibility and our future is dependent upon maintaining a position of quality leadership.**
- ✓ **Make regular improvements in quality and productivity through ongoing training and employee awareness.**
- ✓ **Adopt a defect prevention approach to quality rather than defect detection.**
- ✓ **Realize that quality is total conformance to specifications, including statutory and regulatory requirements.**
- ✓ **Involve suppliers and customers to optimize quality and reduce cost for the end user.**
- ✓ **Establish a cooperative environment for teamwork and mutual problem-solving among all employees.**

Certificate

Standard **ISO / TS 16949:2009**

(3rd edition, 2009-06-15)


Certificate Registr. No. 01 111 084635

IATF Certificate No. 0109474

TÜV Rheinland Cert GmbH certifies:

Certificate Holder:

Associated Spring
RAYMOND

 A business of BARNES GROUP INC

Associated Spring Raymond - Barnes

370 West Dussel Drive, Suite A

USA - 43537 Maumee, OH

with remote location responsible for Sales / Logistic

Associated Spring Raymond - Barnes

6180 Valley View Avenue

USA - Buena Park, California 90620-1030

Scope:

The Processing of Die Components, Springs, Spring Washers, Specialty Fasteners, and Similar Custom Engineered Products and Value-added Assemblies

- with product design and development -

An audit was performed, Report No. 084635. Proof has been furnished that the requirements according to ISO /TS 16949:2009 are fulfilled.

The due date for future audits is 30-07 (dd.mm).

Validity:

The certificate is valid from 2010-09-14 until 2013-09-13.

2010-09-15



TÜV Rheinland Cert GmbH
Am Grauen Stein · 51105 Köln
Deutschland



2-IAO-QMC 01003

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Precisely Right.

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CERTIFICATE



TUV Rheinland of North America, Inc.
1300 Massachusetts Avenue, Boxborough, MA 01719

Hereby certifies that



**370 West Dussel Drive, Suite A
Maumee, OH 43537**

**6180 Valley View Avenue
Buena Park, CA 90620
(Warehouse)**

has established and maintains a quality management system for the
**Design, Development, Processing and Sales of Die Components,
Springs, Spring Washers, Specialty Fasteners, Nitrogen Gas Springs
and Dampers, Industrial Hardware Products and Similar Custom
Engineering Products and Value-added Assemblies.**

An audit was performed and documented in Report No. 9704.
Proof has been furnished that the requirements according to

ISO 9001:2008

are fulfilled.

Further clarification regarding the scope of this certificate and the applicability of
ISO 9001:2008 requirements may be obtained by contacting TRNA.

Certificate Registration No.

74 300 9704

**Original Certification Date:
April 13, 2000**

**Certificate Validity Date:
September 14, 2010**

**Certificate Modification Date:
September 14, 2010**

**Certificate Expiration Date:
September 13, 2013**



Certification of Management Systems

COMPANY NAME: **ASSOCIATED SPRING RAYMOND**
370 W Dussel Drive, Suite A
Maumee, OH 43537
President: Anish Lalla

PARENT COMPANY: **BARNES GROUP INC.** **NYSE LISTING:** Barnes Group
123 Main Street
Bristol, CT 06010-6307
President and CEO: Gregory F. Milzcik
(Corporate profile attached-Appendix I)

INCORPORATED: 1923--ASSOCIATED SPRING CORP.
State of New York
1976--BARNES GROUP INC.
State of Delaware

YEARS IN BUSINESS: 154

EMPLOYEES: 4,900 (Approx.) --BARNES GROUP INC.
100 (Approx.) --RAYMOND DIVISION

TYPE OF BUSINESS: Distributor/Manufacturer

PRODUCTS DISTRIBUTED:

Die Components:	Die Springs, Nitrogen Gas Springs, Tooling Components
Springs:	Compression, Conical, Constant Force, Extension, Nitrogen Gas, Torsion, and Urethane
Spring Washers:	Belleville, Curved, Finger, Wave, Clover and Multiwave
Rings:	Retaining, Clover
Mechanical Assemblies:	Mechanical Spring Struts, Gas Springs
Specialty Fasteners:	Special Locking Nuts, Bolts, and Special Purpose Fasteners
Hardware:	Hinges, Latches, Handles, Knobs, Locks, Door Locks

BUSINESS DESCRIPTION:

A worldwide leader in the design, manufacturing and sale of springs, Raymond Division, Barnes Group, Inc., provides thousands of parts to industry, including die springs, MRO products, gas springs, and fasteners. In addition, the company offers a wide range of stock and custom made compression and extension springs, curved washers, finger washers, retaining rings and now mechanical spring struts through its catalog offerings and wide distribution base.

The Raymond Division, located in Maumee, Ohio, is part of Barnes Group Inc.

TYPE OF SALES: 99% Commercial 1% Military

MAJOR INDUSTRIES SERVED:

General Industrial, Aerospace, Military, Heavy Truck, Marine, Medical, Automotive, Earth Moving Equipment, Electronics/Appliance

MAJOR CUSTOMERS: Currently have in excess of 60,000 customers, including:

- | | |
|-------------------|--------------------|
| Balkamp | Baxter Healthcare |
| Brunswick Boats | Caterpillar |
| Chrysler | Ford |
| Freightliner | G.E. |
| G.M. | Hughes |
| Johnson Controls | LaVanture Products |
| Lockheed Missiles | Paccar |
| Phillip Morris | Sundstrand |
| Texas Instruments | U.S. Surgical |

NORTH AMERICAN DISTRIBUTION CENTER LOCATIONS

California

6180 Valley View Avenue
Buena Park, CA 90620
Phone: (714) 523-5125
Fax: (714) 523-5120
Operations Manager:
Pete Busse

Ohio

370 W Dussel Dr
Suite A
Maumee, OH 43537
Phone: (419) 891-9292
Fax: (419) 891-9192
Customer Service Manager:
Antoinette Allen
Operations Manager:
Phil Baranski

Our facilities include sales and warehouse

NORTH AMERICAN DISTRIBUTION CENTER PROFILES

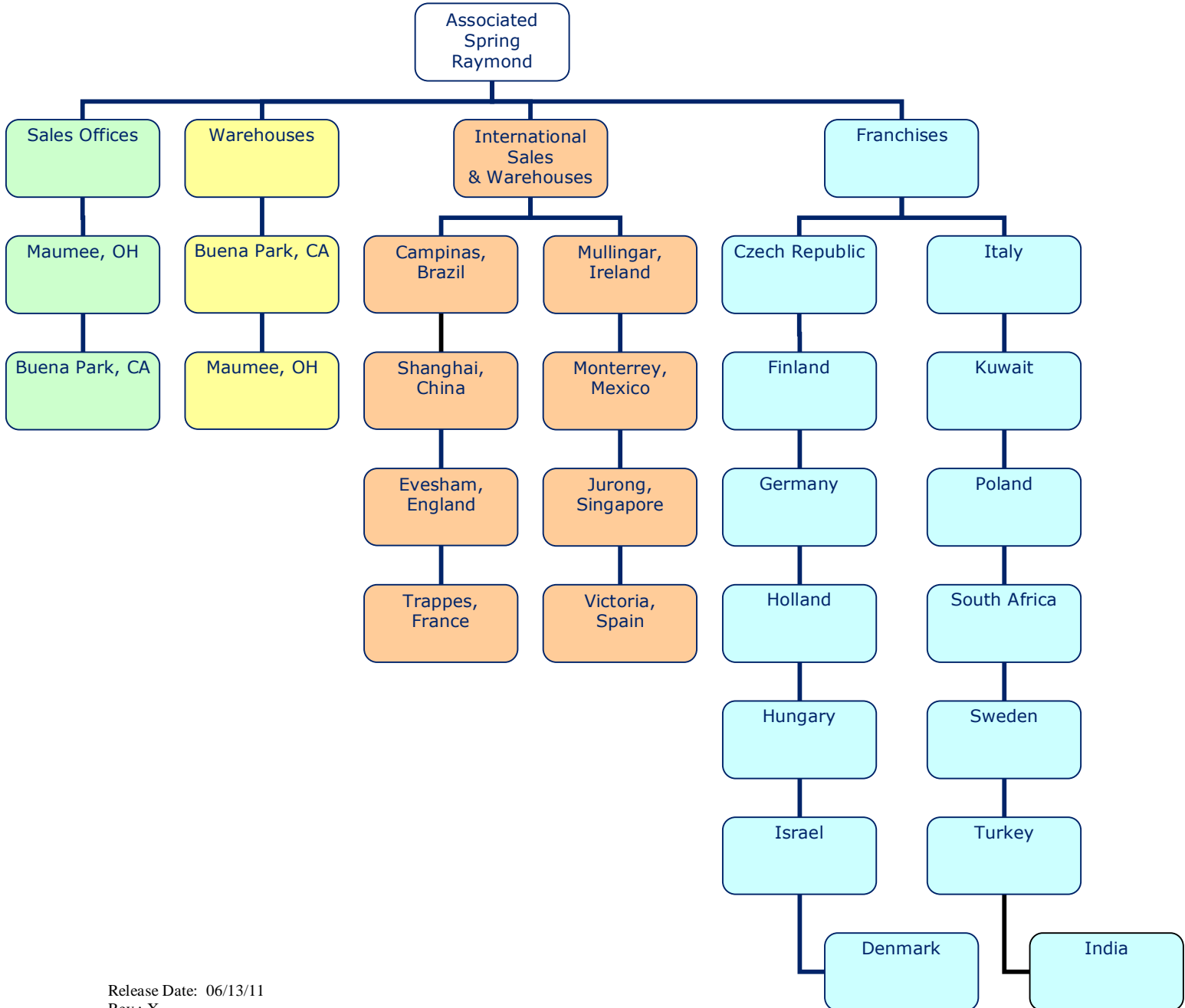
STRUCTURE TYPE/AREA:

CA—concrete tilt up; 13,573 ft²
 OH— concrete tilt up; 60,000 ft²

WORK SCHEDULE: One shift per day.

SHIPPING METHODS: UPS, Federal Express, Airborne, Yellow Freight, and Emery Air.
 Other carriers may be available at each location

RAYMOND DISTRIBUTION



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FINANCIAL PROFILE

2010 ANNUAL SALES: \$1.133 (Approx.) (Million) Barnes Group Inc.
DUNS: 147204960
TIN: 06-0247840
SIC NO.: 3053, 3429, 3493, 3495, 5072
D & B: 5A2
CAGE CODE: 74197, 76668, 00JD1
NAICS CODE: 332900

REMITTANCE ADDRESS: Associated Spring Raymond
Dept. CH 14115
Palatine, IL 60055-4115

QUALITY ASSURANCE PROFILE

RESPONSIBLE FOR QUALITY: Jack Adoline Global Engineering and Quality Manager

REPORTS TO: Anish Lalla President

QUALITY SYSTEM BASE: ISO/TS 16949:2009 Registrar: TUV Rheinland
Cert. No.: 01 111 084635 Report No.: 084635
IATF Certificate No.: 0109474
Valid: September 14, 2010 Expires: September 13, 2013

ISO 9001:2008 Registrar: TUV Rheinland
Cert.Number: 743009704 Report Number: 9704
Valid: September 14, 2010 Expires: September 13, 2013

LABORATORY FACILITIES: Available through sister division.

FAILURE ANALYSIS: Available through sister division.

ADDITIONAL QUESTIONS

Please direct questions and comments concerning Associated Spring Raymond to:

Anish Lalla, President

Phone: (419) 891-9292 Fax: (419) 891-9192

Bruce Fondren, Director, Sales, & Business Development

Phone: (419) 891-9292 Fax: (419)-891-9192

Jack Adoline, Global Engineering and Quality Manager

Phone: (419) 891-9292 Fax: (419) 891-7900

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QUALITY ASSURANCE STATEMENTS

RoHs

Based upon a review of our company's product specifications and the specifications reported by our suppliers, to the best of our knowledge, the components or parts listed under the catalog product lines attached, currently manufactured do not contain any of the following substances in levels that would violate the "Directive 2002/95/EC of the European Parliament and the Council of 27 January 2003, on the restriction of the use of certain hazardous substances (RoHs) in electrical and electronic equipment" in effect today, nor do we supply articles containing any substance from the SVHC list or Candidate List of SVHC for Authorization:

Lead, Mercury, Cadmium, Hexavalent Chromium, Polybrominated Biphenyls (PBB) or Polybrominated Diphenyl Ethers (PDBE), decabrominated diphenyl ether (DecaBDE), Arsenic pentoxide (diarsenic pentaoxide), Arsenic trioxide (diarsenic trioxide, 4,4'-Diaminodiphenylmethane (MDA), Cobalt(II) chloride (cobalt dichloride), Lead hydrogen arsenate, Sodium dichromate, Triethyl arsenate, Benzyl butylphthalate (BBT), Bis(2-ethylhexyl) phthalate (DEHP), Dibutylphthalate (DBP), Anthracene, Hexabromocyclododecane (HBCDD) including all major diastereomers, Short chain chlorinated paraffins (C₁₀-C₁₃ chloroalkanes SCCP), Tributyltin oxide (Bis(tributyltin) oxide, TBTO), Musk xylene (5-tert-butyl-2,4,6-trinitro-m-xylene).

Please note that it is our company's policy to not sign individual compliance requirements. Feel free to transfer the necessary information into your format(s) as your company sees fit.

Sorry for the inconvenience but I believe our response clearly indicates our level of compliance with your request.

DFARS

As you may already be aware, the subject DFARS clause requires that raw material content in certain types of Specialty Metals be melted either in the United States or a "qualifying country".

Despite the DFARS clause requirement and as a result of an extensive evaluation of our product lines, Associated Spring Raymond continues to certify that its product has and will continue to be fully compliant with respect to its applicable catalog and industry specifications.

Unfortunately, at this time, Associated Spring Raymond's global manufacturing presence restricts its ability to commit to DFARS 252.225-7014 Alternate I.

If, after further review, you determine that your product must conform to DFARS 252.225-7014 Alternate I, please contact our special order department at 1-800-228-1156. When inquiring, please ensure that your paperwork clearly indicates the DFARS 252.225-7014 Alternate I requirement. Once we receive your inquiry, we will evaluate them on a case-by-case basis and respond as quickly as possible to custom manufacture your product.

Please be assured that Associated Spring Raymond will continue to investigate methods and controls to ensure its future products conform DFARS 252.225-7014 Alternate I.

Thanks in advance for your cooperation and on-going business.

ISMP 15

Raymond has received your inquiry concerning our compliance with "ISPM 15" the regulation of wood packaging material. To the best of our knowledge, Associated Spring Raymond is in compliance with "ISPM 15".

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Please note that it is our company's policy to not sign individual compliance requirements. Feel free to transfer the necessary information into your format(s) as your company sees fit.

Please contact our Quality Department at 419-891-9292 with any questions you may have on the above statements.

APPENDIX I

CORPORATE PROFILE--BARNES GROUP, INC.

Barnes Group Inc., is an international aerospace and industrial components manufacturer and full-service distribution company renowned for achieving consistent, sustainable and predictable results. Founded in 1857, Barnes Group consists of three business segments: Barnes Aerospace, Barnes Distribution and Barnes Industrial.

Barnes Aerospace

Barnes Aerospace produces precision machined and fabricated components and assemblies for original equipment manufacturer (OEM) turbine, airframe and industrial gas turbine builders throughout the world. Barnes Aerospace also provides jet engine component overhaul and repair services for many of the world's commercial airlines and military applications.

Barnes Distribution

Barnes Distribution is a full service distributor of maintenance, repair, operating and production supplies. A market leader in vendor-managed inventory, Barnes Distribution distributes products in North America and Europe and is supported by distribution and sales centers across the globe. It provides a wide variety of high-volume replacement parts and other products, as well as inventory management and logistics services, to a diverse customer base.

Barnes Industrial

Barnes Industrial is an industrial components manufacturer of a broad range of high-quality, highly engineered products for an assorted customer base. The Barnes Industrial business segment consists of six strategic business units (SBUs): Precision Forming; Retention Rings; Nitrogen Gas Products; Precision Valves; Engineered Springs; and Plastics.